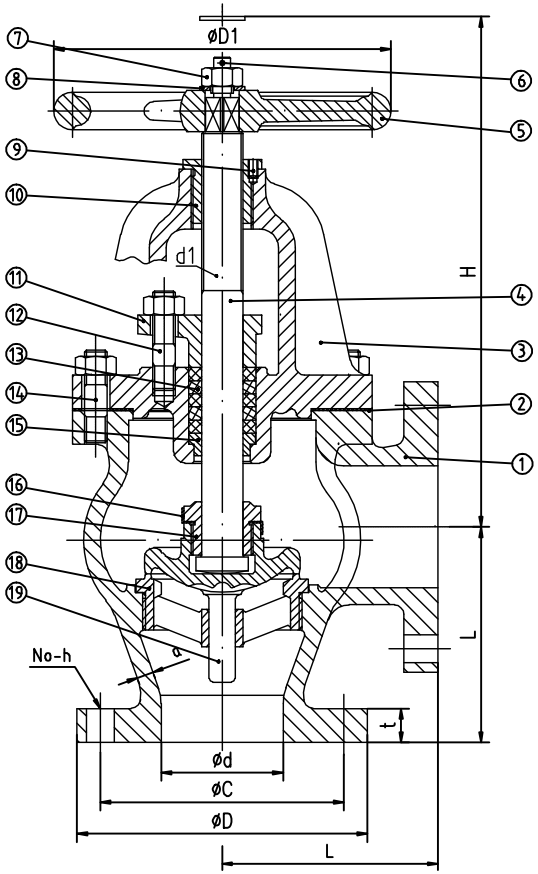
Marine Cast Iron Angle Valves 10K



DN	d	L	D	C	No-h	t	H	D1	d1	a
50	50	120	155	120	4-19	20	255	160	Tr22	10
65	65	130	175	140	4-19	22	270	200	Tr24	11
80	80	140	185	150	8-19	22	275	200	Tr24	11
100	100	160	210	175	8-19	24	315	250	Tr28	12
125	125	180	250	210	8-23	24	360	280	Tr32	13
150	150	205	280	240	8-23	26	405	315	Tr36	14
200	200	213	330	290	12-23	26	475	355	Tr42	17
250	250	290	400	355	12-25	30	570	450	Tr48	20
300	300	320	445	400	16-25	32	645	500	Tr52	22
350	335	360	490	445	16-25	34	710	560	Tr58	24
400	380	420	560	510	16-27	36	790	630	Tr65	26

Technical Specification

Nominal Pressure	Spec	Strengh testing pressure	Seat testing pressure
10K	200A以下	2.1MPa	1.54MPa
10K	250A以上	1.5MPa	1.1MPa

19	Disc	2Cr13	
18	Sealing Ring	2Cr13	
17	Disc Nut	2Cr13	
16	Check Washer	H62	
15	packing seat	H62	
14	Double Open end Bolt	Q235A	
13	Packing	Expanded graphite	
12	Double Open end Bolt	Q235A	
11	Gland Packing	2Cr13	
10	Screwed Bonnet Bush	H62	
9	Srew	Q235A	
8	Gasket Ring	Q235A	
7	Nut	Q235A	
6	Split Pin	A3	
5	Handwhell	HT200	
4	Stem	2Cr13	
3	Cover	HT200	
2	Asbestos Free	Expanded graphite	
1	Body	HT200	
NO.	Description	Material	Remark

Note	Handle	NO.	Sign	Date
Design	Fukewei	Review		
Calibrator	Fukewei	Approver		
Process		Date	2014.12	

DRAWING

JIS 7308-10K

Note	QTY	Proportion

A total of 1 first

QingDao V-goal Marine Valve Manufacturing CO.,LTD.