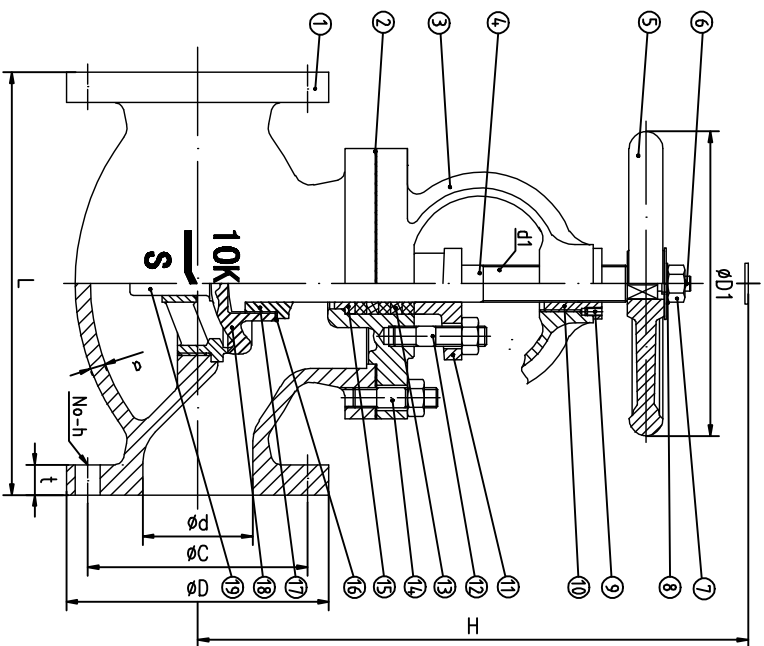




Marine Cast Steel Globe Valves 10K



DN	d	L	D	C	No-h	t	H	D1	d1	a
50	50	220	155	120	4-19	16	270	160	Tr-22	8
65	65	270	175	140	4-19	18	300	200	Tr-24	9
80	80	300	185	150	8-19	18	310	200	Tr-24	9
100	100	350	210	175	8-19	18	355	250	Tr-28	11
125	125	420	250	210	8-23	20	415	280	Tr-32	12
150	150	490	280	240	8-23	22	470	315	Tr-36	13
200	200	570	330	290	12-23	22	565	355	Tr-42	15
250	250	740	400	355	12-25	24	645	400	Tr-44	16
300	300	840	445	400	12-25	24	735	450	Tr-48	17

Technical Specification

Maximal Pressure	Spec	Strength testing pressure	Seat testing pressure
10K	200A以下	2.1MPa	1.54MPa
10K	250A以上	1.5MPa	1.1MPa

19	Disc	2Cr13	
18	Sealing Ring	2Cr13	
17	Disc Nut	2Cr13	
16	Check Washer	H62	
15	packing seat	H62	
14	Double Open end Bolt	Q235A	
13	Packing	Expanded graphite	
12	Double Open end Bolt	Q235A	
11	Gland Packing	2Cr13	
10	Screwed Bonnet Bush	H62	
9	Screw	Q235A	
8	Gasket Ring	Q235A	
7	Nut	Q235A	
6	Split Pin	A3	
5	Handwheel	HT200	
4	Stem	2Cr13	
3	Cover	ZG230-450	
2	Asbestos Free	Expanded graphite	
1	Body	ZG230-450	
NO.	Description	Material	Remark

JIS 7319-10K

Note	QTY	Proportion

DRAWING

A total of 1 first

Design	Handle	NO.	Sign	Date
Fukewei				
Fukewei				

Calibrator	Approver	Date
Fukewei		2014.12

QingDeo V-gate Marine Valve Manufacturing CO.,LTD.