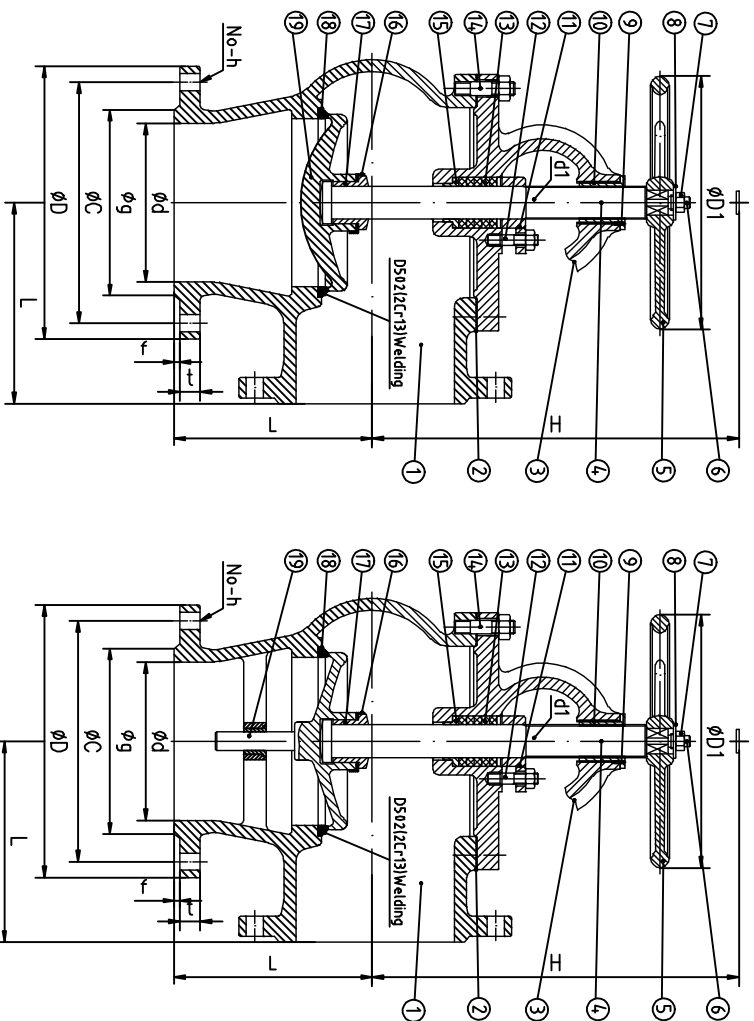




Marine Cast Steel Angle Valves 20K

Technical Specification

Nominal Pressure	Spec	Strength testing pressure	Seat testing pressure
20K	32A-250A	5.1MPa	3.74MPa



DN	d	L	D	C	No-h	t	f	g	H	D1	d1	a
32	32	100	135	100	4-19	18	2	80	240	160	Tr-20	8
40	40	110	140	105	4-19	18	2	85	265	160	Tr-22	9
50	50	125	155	120	8-19	18	2	100	270	200	Tr-24	9
65	65	135	175	140	8-19	20	2	120	295	224	Tr-26	10
80	80	150	200	160	8-23	22	2	135	325	250	Tr-30	11
100	100	170	225	185	8-23	24	2	160	365	280	Tr-34	13
125	125	200	270	225	8-25	26	2	195	415	315	Tr-38	14
150	150	225	305	260	12-25	28	2	230	460	355	Tr-42	16
200	200	280	350	305	12-25	30	2	275	520	450	Tr-50	17
250	250	310	430	390	12-27	34	2	345	595	560	Tr-58	19

19	Disc	2Cr13	
18	Sealing Ring	D502 (2Cr13) Welding	
17	Disc Nut	2Cr13	
16	Check Washer	H62	
15	packing seat	H62	
14	Double Open end Bolt	Q235A	
13	Packing	Expanded graphite	
12	Double Open end Bolt	Q235A	
11	Gland Packing	2Cr13	
10	Screwed Bonnet Bush	H62	
9	Screw	Q235A	
8	Gasket Ring	Q235A	
7	Nut	Q235A	
6	Split Pin	A3	
5	Handwheel	HT200	
4	Stem	2Cr13	
3	Cover	ZG230-450	
2	Asbestos Free	Expanded graphite	
1	Body	ZG230-450	
NO.	Description	Material	Remark
			JIS 7314-20K
			Note
			QTY
			Proportion
			A total of 1 First
			QingDao V-good Marine Valve Manufacturing CO.,LTD.

DRAWING

2014.12