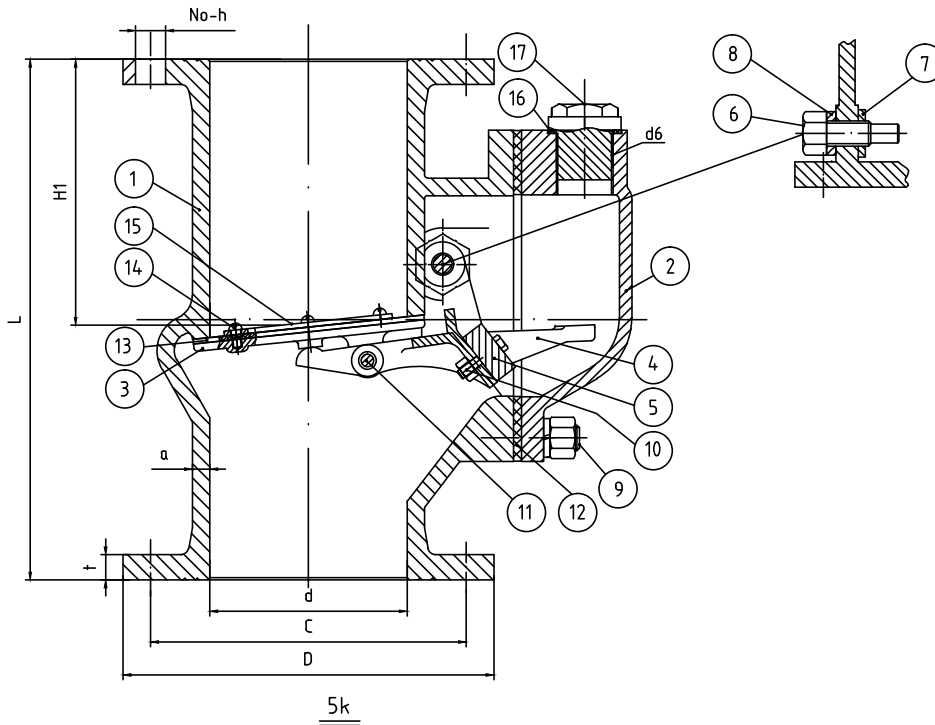




Cast steel Down Storm Globe valves for Marine 5K/10K



Nominal Pressure	Test pressure	
	Strength testing pressure	Seat testing pressure
5K/10K	0.5MPa	0.2MPa

DN	d	L	D	C	No-n	M	t	a	d6
50	50	210	130	105	4-15	M12	14	8	M38X2
65	65	240	155	130	4-15	M12	14	9	M38X2
80	80	260	180	145	4-19	M16	14	9	M38X2
100	100	280	200	165	8-19	M16	16	10	M38X2
125	125	330	235	200	8-19	M16	16	11	M38X2
150	150	360	265	230	8-19	M16	18	12	M38X2

10k

DN	d	L	D	C	No-n	M	t	a	d6
50	50	210	155	120	4-19	M16	16	8	M38X2
65	65	240	175	140	4-19	M16	18	9	M38X2
80	80	260	185	150	8-19	M16	18	9	M38X2
100	100	280	210	175	8-19	M16	18	10	M38X2
125	125	330	250	210	8-23	M20	20	11	M38X2
150	150	360	280	240	8-23	M20	22	12	M38X2

17	Plug	H62
16	Gasket	Expanded graphite
15	Set plate for gasket	304
14	Set screw for gasket	Q235A
13	Gasket	EPDM
12	Gasket	Expanded graphite
11	Nut	H62
10	Nut	Q235A
9	Nut	Q235A
8	Gasket	Expanded graphite
7	Washer	Expanded graphite
6	Valve axle	2Cr13
5	Counterweight	Pb
4	Closing arm for valve plate	H62
3	Valve plate	H62
2	Cover	ZG230-450
1	Body	ZG230-450
NO.	Description	Material

Note	Handle	NO.	Sign	Date	DRAWING	JISF3060-5K/10K				
Design	Calibrator	Process	Approver	Date		Note	QTY	Weight	Proportion	
						QingDao V-goat Marine Valve Manufacturing CO.,LTD.				